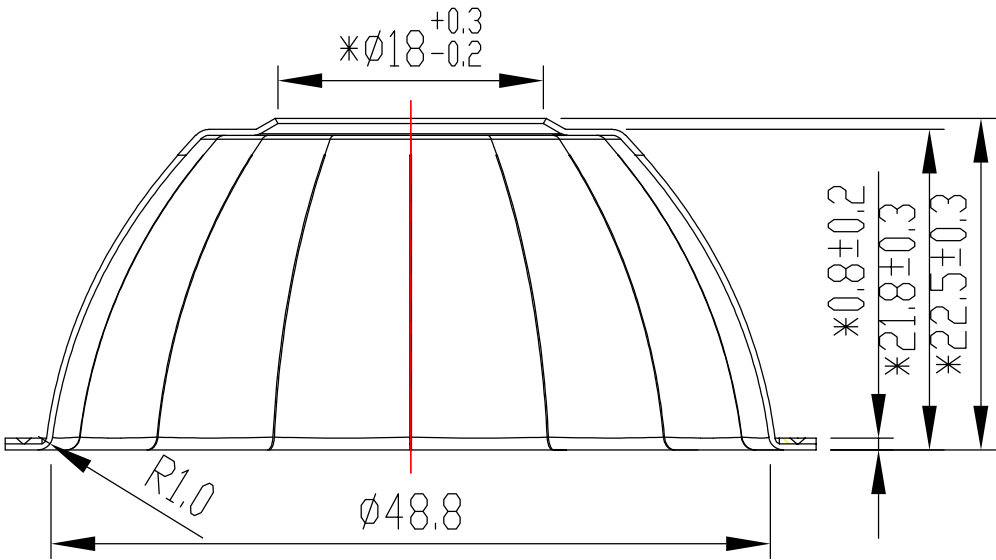
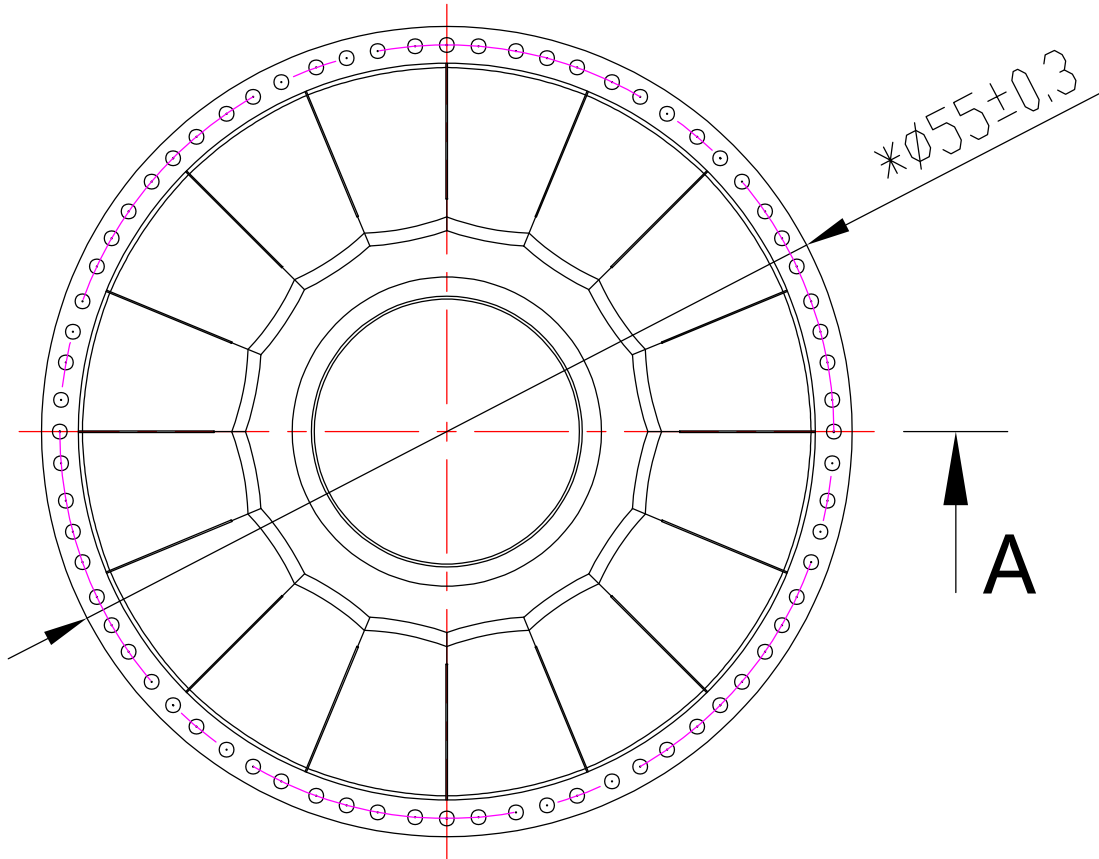
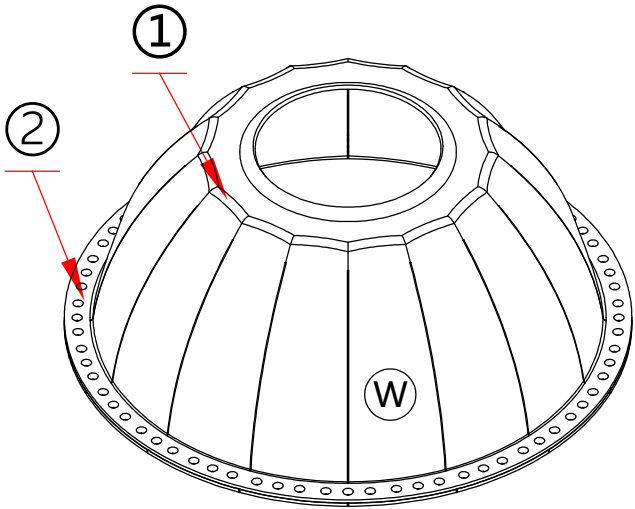


参考图纸

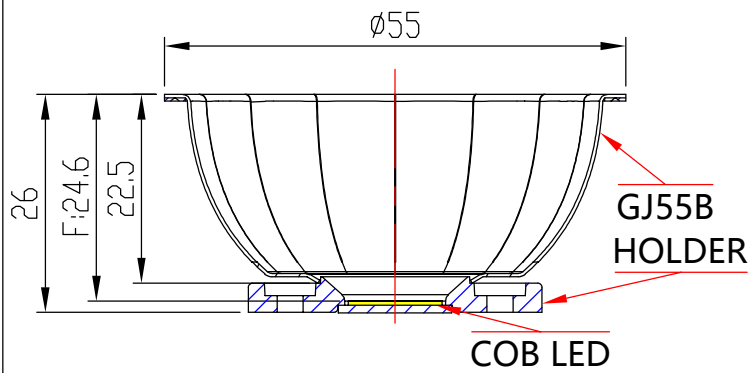


A-A



Light Source	CITIZEN CLU028 LES9.8
PlasticHolder	92.70.481.00
Design Angle	38°±3°
Measured Angle	
Efficiency	

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
- 1."*"标记为重点控制尺寸。
 - 2.未注公差按公差表。
 - 3.产品未注圆角与拔模斜度按3D。
 - 4.产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM				
NO.	PRODUCT NAME	PRODUCT CODE	PCS	MATERIAL/FINISH
①	2-3166-L	94.02.3166.000	1	t=0.4mm High reflectivity aluminum material (fine sand surface)
②	2寸55铝环	97.77.578.00	1	T=0.4mm 1060AL H24/

Nata®

版本
VERSIONS
V1.0

产品编码
PRODUCT CODE

91.02.3165.000

产品名称
PRODUCT NAME

2-3165-LM

客户
CUSTOMER

NT

客户产品编号
CUSTOMER
PRODUCT CODE

GJ55B-38D-18H22.5
反光杯

DIMENSION TOLERANCE TABLE
(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE
(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360		
±1°	±0.5°	±0.3°	±0.2°	±0.166°		

部件产品图

COMPONENT PRODUCT DRAWING

单位
UNIT
mm

标记 MARK	处数 NO.OF MODIF.	更改内容 MODIFICATIONS		签名 SIGNED BY	更改日期 MODIF. DATE
设计 DESIGNER	LZJ	制图 DRAWN BY		比例 SCALE	1:1
工艺 TECHNICAN		审核 CHECKED BY		视角 1st ANGLE PROJECTION	
批准 APPROVED BY		日期 DATE(DD-MM-YYYY)	13-11-2025	页数 PAGE	SHEET 1 OF 1